

CONVERSION CHARTS

ICEA Color Codes

METHODS:

METHOD 1

Colored Compounds + Tracers.

METHOD 2

Neutral Base Color + Tracers.

METHOD 3

Single Color + Printed Numbers and Color Designations.

METHOD 4

Single Color + Printed Numbers.

METHOD 5

Colored Braids + Tracers.

METHOD 6

Distinctively Identified Conductor in Each Layer.

METHOD 7

One Conductor is White or Black in Each Pair.
Second has Color Sequence.

METHOD 8

Control Cables:
For Silicone Rubber Insulation - Colored Braids.

METHOD 9

Instrumentation Cables:
Single Color + Printed Numbers and Color Designations.

Thermocouple Extension Cables:
Color Coding of Pairs per ANSI MC96.1

COLOR SEQUENCES:

TABLE E-1

Has White & Green.
For 21 Conductors.

TABLE E-2

No White or Green.
For 36 Conductors.

TABLE E-3

Two Tracers.
Has White & Green.

TABLE E-4

Two Tracers.
No White or Green.

TABLE E-5

Same as E-1 but has 37 Conductors.